



Moulded Part Details Search Project


Project ID: 8
 Project ID: 27
 ProjectPartID: 1
 ProductCode: PAR271

Tool ID (Option1): PMT27A
 Tool ID (Option2):
 Tool ID (Option3):
 Tool ID (Option4):

InsertID:

Item Description
 ProductName: 12345678
 Description: Housing Test RFQ27

Polymer Details
 Matl_Group: PC/ABS
 Generic_Detail: 10% GF
 Generic_Colour: Black
 Grade: TBD
 Colour:
 Trans: No

ICON 

Data
 2D_Drg: HS100027.pdf
 3D_Data: HS100027

Data Recd.
 09/01/2017
 09/01/2017

ProductionSite: UK

Attachments

Save

Attachments loaded Here



New Tool RFQ RFQ Report

ProjectID: 27 ProjectToolID: A of A
 ToolPrefix: PMT ProductCode: PMT27A
 PartsInTool: 12345678

Cavity_Details: 1 x 1 Single Cavity Mould
 Feed_Type: Hot Bush - to Cold Runner
 Sprue_Method: Tunnel (SUB) Gate
 Hot_Runner_Spec:
 Hot_Runner_Brand: To Be Advised

Cavity_Steel_Type: 1.2311 (P20 Low Sulphur)
 Core_Steel_Type: 1.2312 (P20)
 Heat_Treat: NO
 AB_Plt_Matl: 1.1050 (LCS)
 Cavity_Finish: Commercial Polish
 Core_Finish: EDM
 Ejection_Method: Pin & Block
 Ejection_Details: Semi Auto - Manual or Robot Unload

Quote Notes: Part to be free of weld lines in positions indicated on 2D drawing
 Change_Inserts?
 Show

Moldflow:
 No of Trials: 3
 Total Sample QTY: 60
 Matl Free Issue:
 Sea Freight:
 Air Freight:
 Target Cycle (sec): 50
 Mold(X)Stack: TBD
 Mold(Y): TBD
 Mold(Z): TBD
 EstWeight(kg): 0
 EstWeight(FH):
 EstWeight(MH):

Save

Optional Fields for Press Compatibility

